



IRVING PAPER

SCA++ (OPULENCE)

Machine	PM#1	PM#1	PM#1	PM#1	PM#1	PM#1	PM#1	PM#1
Basis Weight (Imperial)	30 lb	32 lb	34 lb	36 lb	38 lb	40 lb	45 lb	50 lb
Basis Weight (Metric)	44.4 g	47.4 g	50.3 g	53.3 g	56.2 g	59.1 g	66.6 g	74.0 g
PPS	1.25	1.25	1.20	1.20	1.20	1.20	1.20	1.20
Brightness	72	72	76	76	76	76	76	76
b*	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
Gloss	50	50	50	50	50	52	52	53
Caliper*	1.85	1.90	2.0	2.05	2.15	2.20	2.40	2.60
Opacity	91	92	93	93	94	95	95	96

IRVING PAPER OFFERS:

- Grades: SCA++, SCA+ and SCA
- Excellent Performance in Roto and Offset Applications
- Wide Range of Products for Commercial Printing Needs
- Basis Weight Ranges from 28 lbs to 50 lbs (41-74 gsm)
- World Class Customer Service
- EUDR Compliance

CERTIFICATIONS:



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IRVING PAPER

SCA+ (RADIANCE)

Machine	PM#1	PM#1	PM#1	PM#1	PM#1	PM#1	PM#1
Basis Weight (Imperial)	28 lb	30 lb	32 lb	34 lb	36 lb	38 lb	40 lb
Basis Weight (Metric)	41.4 g	44.4 g	47.4 g	50.2 g	53.3 g	56.2 g	59.1 g
PPS	1.25	1.25	1.20	1.20	1.20	1.20	1.20
Brightness	70	70	70	70	70	70	70
b*	1.5	1.5	1.5	1.5	1.5	1.5	1.5
Gloss	50	51	52	53	53	53	53
Caliper*	1.85	1.90	1.95	2.0	2.05	2.15	2.20
Opacity	89	90	91	92	93	94	95

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IRVING PAPER

SCA

Machine	PM#1	PM#1	PM#1	PM#1
Basis Weight (Imperial)	28 lb	30 lb	33 lb	35 lb
Basis Weight (Metric)	41.4 g	44.4 g	48.8 g	51.8 g
PPS	1.3	1.3	1.3	1.3
Brightness	68	68	68	68
b*	1.5	1.5	1.5	1.5
Gloss	45	45	45	45
Caliper*	1.9	2.0	2.1	2.2
Opacity	90	91	92	93

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